

Technical data

SK--45222 R03 A1



GFV
VERSCHLUSSTECHNIK

Last update: 07.11.2019

	Value
Type of closure	SK 45222 R03 A1
Sealing	PE foam seal
Thread diameter [mm] outside	44,1 + 0,5
inside	41,0 +/- 0,2
Height [mm]	21,9 - 0,30
Raw material	PE
Tightening torque recommendation [Nm]	13
Quantity per cardboard box (outer box dimensions 790 x 387 x 229 mm)	1.000
Quantity per pallet (pallet dimensions 1200 x 800 x 2150 mm)	24.000
Suited for approval of use with dangerous goods	no
Child-proof	no
Venting device	no

Technical conditions

Edition 2022_10

The correct use of our products is subject to technical conditions. Damage to our products, filling material, filling machines or in logistics can be prevented only if these conditions are complied with. In the event of non-compliance with the technical conditions, we cannot guarantee any technical characteristics of our products, we do not give any warranty and exclude liability towards buyers or users for any damages. This disclaimer includes all damage both to our products and to the filling material as well as consequential damage to other property which can be caused by improper handling of our products. Unless otherwise agreed, our technical data and conditions are an implicit part of delivery contracts. Only the current online version of the technical data and conditions on our homepage is valid. We reserve the right to technical modifications. This data sheet is our property and may not be copied or made accessible to third parties without our consent.

Influence of chemicals

Even though raw materials used by us have an excellent chemical compatibility, various chemicals can exert influence on the materials used and thus impair, for example the mechanical stability or the stress crack resistance of our products. The resistance lists on our homepage can assist in determining the compatibility of possible chemicals with our products, however, it is always the sole responsibility of the filler to verify that our products are suitable for special applications. We cannot give any warranty therefore.

Load securing

Our products are suitable for transport in vertical position and normally require sufficient load securing as part of a container. The load securing relates to the complete loading, but in particular to individual load units (e.g. loaded single pallets) on the load floor of the transport vehicle (lorry, railway wagon etc.). Securing of the load units includes securing of the containers on the load carrier (e.g. euro pallet) against shifting, falling over, climbing and protection against humidity, dirt, direct solar radiation, mechanical damage etc. (e.g. by means of a hole-free and crease-free PE shrink film of appropriate thickness and with sufficient undershrinking). Suitable security procedures for load units are described in the VDI guideline 3968. The VDI guidelines 2700 and 2702 contain specifications about stresses during transport.

Storage and further processing conditions

The plastics used by us become brittle due to exposure to UV radiation and/or at low temperatures and soften at high temperatures. Exposure of coloured articles to UV radiation can cause fading of the colour or complete loss of the colour. Therefore, under the influence of UV radiation we cannot guarantee any product characteristics, and a possible suitability for dangerous goods may also be lost. Thus, always avoid direct influence of UV radiation and process our products in a temperature range between 10°C and 30°C. Particularly for as long as our products have low temperatures, rough handling (pushing, hitting, throwing of the packaging units, etc.) should be avoided. Tests with shrink-wrapped pallets have shown that temperature increases within a closed film under normal room conditions by approx. 2.5°C / hour. If our packaging components are stored, for example at -10°C, it is recommended to store them before filling at least 8 hours in a room with normal temperature to reach a packaging component temperature of +10°C. In addition, our products must be stored in a clean, dry place, outdoors storage is not beneficial for our packaging components. If storage is possible only outdoors, special (UV) safety precautions with regard to the transport packaging and/or the products (e.g. UV stabilizers) must be taken. Please ask us separately for further information. During unpacking, our products must not receive cuts or notches (not only on the surface). Polyolefins tend to break at such locations when load is applied at a later point of time. Therefore, to open transport packagings (stretch films or shrink films, cardboard packaging), use foil cutters or cutting devices which pose no risk of damage to our products and do not use knives with an open blade.

Suitability for foodstuff

Comprehensive statements about the suitability for foodstuff of our products can be found in our declaration of conformity, which you will receive on request.

Tolerances

According to technical drawing or for dimensions without tolerance specification according to DIN 16742.

Use and application

In combination with hollow bodies for pharmaceutical and general applications, the tightening torques specified in our technical data should be considered as a recommendation. Our recommendations do not release from your own tests. Our closures can be used in combination with hollow bodies for hazardous goods applications only if the corresponding hazardous goods approvals are available. In these cases, the tightening torques to be provided exclusively comply with the requirements of the admission office.

When using degassing closures, make sure that the degassing system is not permanently wetted in order to fulfil its degassing function. The filler must check the technical suitability of the degassing system with regard to the filling material. We draw your attention to the risk that liquid, depending on the surface tension of the filling material, can pass through the degassing membrane.

A sealing effect of our closures can be guaranteed only if they are used with opening designs which comply with our opening specifications.

Our products are developed and manufactured as one-way packagings. Therefore, special product characteristics are achieved only during first filling. In case of refilling, we exclude any warranty and claims for damages.

Containers made from external reclaims (recycled material) may have limited technical properties compared to virgin products. Their suitability for specific applications must be tested and verified by regular own tests. No warranty is given for containers made from external reclaims (recycled material).

Storage life

Unless otherwise specified, our products, with the exception of packages for hazardous goods, must be processed within 12 months after they have been manufactured. German law prescribes that packages for hazardous goods can be used for a period of up to 5 years from date of manufacture, unless a shorter period of use due to the type of the substance to be transported is prescribed.

Irrespective of this, a product showing any signs of damage or reduced strength must not be used.